The principal activities for the VUCEM process are provided following with the time when these are carried out.

PROCESS	TIME	MECHANISM	ENTITY RESPONSIBLE
Documentation of the unit (404)	Immediately after being loaded	Shipper Customer / RR System at Origin	Client / Originating Railroad
Generatino & transmission of the BL (Edi FC 417 / X12 309)	Immediately after the unit is documented	RR System at Origin / SICOTRA / SOFIA	Originating Railroad / Ferromex
Validation & transmissino of the BL (997 / 355 / Email / Customs Web Service)	After receiving the 309 from the RR	SOFIA / VUCEM	SOFIA / VUCEM
COVE generated, declaration and duties paid	On receiving notice of the BL approved	AA System / VUCEM / Banks	Customs Agent
E-Dispatch (Edis 997 & 350)	When the customs paid is reported to VUCEM & VUCEM reports this to the RR	AA System / VUCEM / SOFIA	Customs Agent / VUCEM / Railroad

EXPORTATION						
* Advance dispatch completed						
PROCESS	TIME	MECHANISM	ENTITY RESPONSIBLE			
Notice of arrival (Edi FC 418 & Edi 358)	Up to 12 hrs before arrival at the border	SOFIA / VUCEM	Railroad			
Publication result selection (Email / Public List)	When the units arrive at the border	Public list / VUCEM	Railroad / VUCEM			
Release of shipments (Edis 350 & 997)	Prior to their offering for IC	Physical inspection / VUCEM / SOFIA	AA / Inspector / Customs / Ferromex			
List of offering (Edis 358, 355 & 997)	Prior to the interchange	SOFIA / VUCEM	Railroad / VUCEM / Customs			
The IC is carried out and the declarations completed	When Customs signs the lists of IC completed	VUCEM / SOFIA	Customs			

IMPORTATION						
* Advance dispatch completed						
PROCESS	TIME	MECHANISM	ENTITY RESPONSIBLE			
List of offering (Edi FC 418 & Edis 358, 355 & 997)	Before the interchange	US RR System / SOFIA / VUCEM	Railroad / VUCEM / Customs			
The IC is carried out & the declarations completed (Edi 350)	After the IC list is accepted, gamma ray scanning	VUCEM	Customs			
Publication result selection & release of reds (Email / public list)	After the IC, once the pull has been flagged	SOFIA / VUCEM / AA and Customs inspector	Railroad / AA, Customs other agencies			
Declarations are completed	After the shipments are released	VUCEM	VUCEM			